

- 1) Disconnect the battery cables.
- 2) Remove the plastic APPS cover.

Next remove the six, 10 mm headed bolts that hold the bellcrank assembly on. When that is removed, you will see the sensor on the back. A T20 Torx bit is needed here.

**CAUTION:** These screws have Loctite on them from the factory. Make sure the T20 Torx bit is engaged fully into the screw head so it does not strip, or you will need to use vise-grips to remove them.

**NOTE:** 2 new screws are provided.

- 3) After the old sensor is removed, take the new sensor and look at the side that bolts to the bracket. In the center, you will see a slot that engages in the tang of the bellcrank shaft. Next, line up the slot with the tang and push the sensor onto the mounting surface.

\*If a sensor does not mate flat to the mounting surface, the slot is not engaged properly. Try again.

- 4) When you are sure the tang is engaged properly, rotate the sensor **clockwise** until the screw holes are aligned. Then start the screws. Just before the screws are tight, twist the sensor **clockwise** and tighten the screws.
- 5) Remount the bellcrank assembly to the bracket.
- 6) The next procedure is setting the idle voltage using a digital voltmeter and turning the idle stop screw **clockwise**.

**CAUTION:** The screw has Loctite on it from the factory. You will need a T20 Torx bit with a 1/4" ratchet to turn it. Make sure the bit is engaged fully into the screw head before attempting to turn it. Be careful not to strip the torx head!

\*If needed, a propane torch can **VERY CAREFULLY** be used to heat the screw. This will soften the Loctite and allow it to break free. Only heat the screw for a couple of seconds at a time. Once heated, attempt to turn the screw **clockwise**.

Next look on the back of the 6-pin electrical connector. It is numbered. With the paperclip provided in the kit, insert it into the back of connector PIN #3 (GREEN wire). Or insert the paperclip into the back of the factory plug – just make sure it is PIN #3. This will get hooked to the positive lead of the voltmeter. The ground lead can be hooked to the APPS bracket anywhere. Turn your voltmeter to the low voltage DC scale.

**Make sure the paperclip does not contact ground.** Proceed to plug the sensor into the factory harness and then hook the batteries up. Turn the ignition key to the ON position. Now read the voltmeter. It should read .580-.670. (If it reads higher than that, turn the idle stop screw out 1 turn and then proceed to the next step). Next turn the idle stop screw **clockwise**.

**NOTE:** You may turn for a little bit before the voltage actually rises. As soon as the voltage begins to rise, turn the idle screw backwards 1/2 turn and you are done.

- 7) Turn ignition key to the OFF position. Disconnect the voltmeter and pull the paperclip out of PIN #3.
- 8) Last procedure. Turn ignition key to the ON position. Press the accelerator slowly to the floor and then let it up slowly. Turn ignition key to the OFF position. Repeat this 2 more times and you are finished.



If you need more assistance, we are only a phone call away.

**(770) 886-2500**

Monday–Friday  
8:00am–7:00pm EST

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