

DODGE Turbo Diesel Truck

Using detergent and water, clean the factory exhaust pipe. Remove road tar with mineral spirits. Remove any metal burrs with sandpaper. Spray the pipe with WD-40 or similar lubricant. The tip should slide onto the pipe with a minimal amount of interference.

If the tip/pipe are not concentric at the initial fit-up, twist the tip as you install it onto the pipe.

Notes for difficult installations

Loose Fit

In the majority of installations, the interference fit is sufficient to keep the tip on the pipe. If the tip is too loose, there are several ways to secure the tip to the pipe:

- Run a bead of epoxy along the pipe to bond the tip,
- Place a tack weld at the top of the tip to hold the tip into place, or
- Drill for self-tapping screw at the top of the tip to secure the tip to the pipe.

Tight Fit

In anticipation of the slip-on fit of the exhaust tip, you've cleaned/sanded your exhaust pipe. You've sprayed the pipe with WD-40. But, in the trial fit-up you find your exhaust pipe is on the big side of the specification. Perhaps the exhaust tip is on the small side of the specification. The clock is ticking. This installation will take longer than anticipated.

The trick: procrastinate. Put off until tomorrow what you could do today. The following morning have a cup of coffee while you heat the exhaust tip in the oven at 450°. Bake for 10 minutes. While baking, re-spray the exhaust pipe with WD-40. Then, using safety mittens, remove exhaust tip from the oven and expeditiously move to install it onto the exhaust pipe.

If necessary, use a wood block and rubber hammer to tap into position.

Notes Specifically for the "Big Stainless" Tip

Experience has proven that the band clamp provided with this kit is good for one use only. If you attempt to remove the band clamp, either the nut will strip or the clamp will break. Be forewarned that you should have the exhaust tip exactly where you want it prior to tightening the band clamp. Do not exceed 18 ft-lbs of torque when tightening the band clamp.



If you need more assistance, we are only a phone call away.

(770) 886-2500

Monday–Friday
8:00am–7:00pm EST

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