

Knurled Pin Preinstallation

Because the tube nut is new, preinstallation of the pin will make an easier install. Under the head of the pin are grooved teeth which holds the pin in the tube nut. Use the following steps to precut the grooves.



1. Install the supplied 1/8 metal blank in the tube nut as shown and put in a vise as shown. Make sure the blank is supported as close to the tube nut as possible. Insert the knurled pin in the hole and drive it in with a hammer.



2. Then turn it over and drive the knurled pin out with a hammer and drive pin. Note what side the grooves are cut in and make sure that side is installed on the inboard side of the seat track so you can insert the head side on the inboard side of the seat track also.
3. You can skip step 6 in the installation instructions since you bought a motor and new tube nut.