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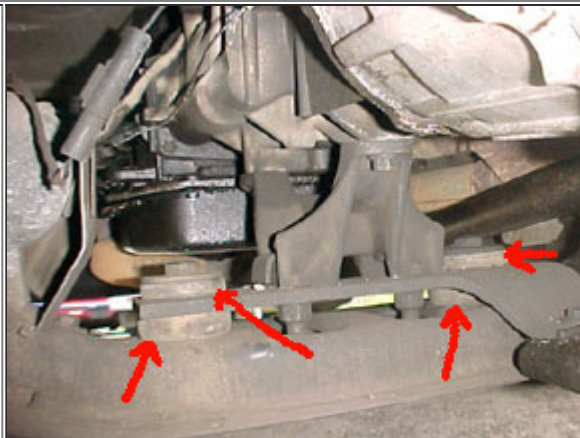


Installation Instructions
for Transmission/Transfer Case Mounts
Dodge Pickup and Ramcharger
1973 to 1993

Polyurethane Mounts!
Set includes two upper mounts, two lower mounts and two sleeves. Also full color installation instructions.
Part number PB(1604) Price \$28 Kit Plus \$9 shipping
This test installation was done on a 1990 Dodge Ramcharger.

ONE:
These are the stock pieces you will be replacing, shown by the red arrows.

They are round mounts, looking alot like rubber donuts. There is a large steel plate washer on top and on the bottom.



TWO:
Remove the bolts that run through the mounts. On the test truck were I used a 15/16 wrench and rachet with a 15/16 socket."



THREE:

Remove the bolts and large washers, along with the top rubber mount.



FOUR:

Jack up the transfer cast to give room to remove the lower round mount. After jacking, I needed just a little more room to remove the stock mount with sleeve, so I used a pry bar to lift just a touch more.



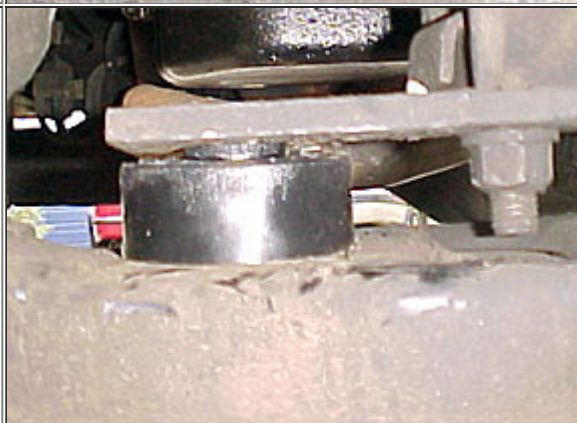
FIVE:

Here is one of the stock mounts removed from the truck. You can see the plate washers on each end.



SIX:

Now it's time to install the new polyurethane mounts. The larger, thicker mounts are the lower mounts. They are the ones that the case rests on. Install both sides as shown here.



SEVEN:

Install the metal sleeves down into the lower mounts, as shown here.



EIGHT:

Install upper mount onto the bolt, along with the factory top plate washer, as shown here.



NINE:

Install bolt through the metal sleeve and down into lower mount. You will need to align the bolt through the lower hole. Install the factory lower washer and nut.

Tighten all hardware.



TEN:

This is how it looks when you are complete. It only took me about 1/2 an hour, and that included taking the photos.

After installation I took the truck for a test drive. I found no change in vibration or transfer of gear noise into the truck.

