



TITANIUM SIGNATURE SERIES INSTALLATION MANUAL

ALL 1/2" FUEL PORTS

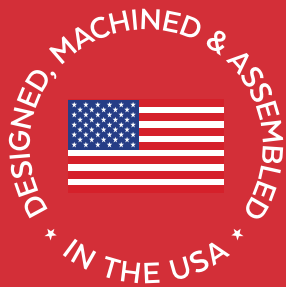


APPLICATION:

TS-D11-110G
(110GPH @ 70PSI)

3.0L EcoDiesel

Ram 1500 EcoDiesel
2014-2018



FASS DIESEL FUEL SYSTEMS® / ENGINEERED EXCELLENCE

RAM



www.fassride.com

(866) 769.3747

Thank you for choosing FASS, from Diesel Performance Products, Inc.

FASS specializes in building extremely high-quality fuel products. We have earned an unsurpassed reputation for excellence in our industry by using only the highest-quality American-made components. In order to support our American workers and our American economy, more than 98+ percent of our products are manufactured completely in the United States.

Of course, that dedication to excellence comes at a price, but it is important to remember that price does not dictate quality—quality dictates price! We will never compromise by using cheaper, foreign-made components, like so many of our competitors do.

Customer satisfaction is our top priority and we strive always to provide outstanding customer service. Our Research and Development department, in conjunction with our Dealer Support Department, continually searches for ways to improve quality, expand our product line, and provide superb support. Our exclusive ViP Network ensures that customers receive the proper products and support at the local level. The extended four-year warranty is only available on products purchased from the network. There is no warranty on products not purchased outside the network.

IMPORTANT:

In order to qualify for the Lifetime extended warranty, your product registration form and proof of purchase from an authorized dealer must be submitted to FASS Fuel Systems within 30 days of purchase. Failure to comply will void the warranty. We have the right to deny any warranty believed to be false, altered or purchased through an unauthorized or terminated dealer. A current list of authorized dealers can be found on our website, FASSRide.com.

The complete conditions of the Limitation of Warranty can be found in the back of this manual, and FASSRide.com.

The installation of this product indicates that the buyer has read and understands the Warranty agreement and accepts its terms and conditions. In the event that the buyer does not agree with the terms, the product—in new, unused condition—along with the dated receipt should be returned within thirty (30) days of the date of purchase for a full refund less shipping costs.

**For more information,
contact Technical Support:
Diesel Performance Products, Inc.
16234 State Hwy O.
Marthasville, MO 63357
636-433-5410**



WARNING!

This product has NO WARRANTY unless:

- 1. It has been purchased from an **Authorized** or **VIP FASS Dealer** -if in doubt check <http://fassride.com/locate.php>. (If your purchase was made on Amazon.com or Jet.com, the warranty is **void**. Return the FASS product to the seller and get a refund).**
- 2. It is registered within thirty (30) days of purchase. Other conditions may apply, please see full warranty information.**

***NOTE:* Warranty is **void** if product was purchased below FASS website advertised pricing.**

ATTENTION!

Before you begin installation

Register for your Warranty ONLINE at <https://www.fassride.com/register-a-warranty/>

**No online access, call our TECH Support at
1-866-769-3747**

FOLLOW THESE STEPS TO ENSURE A SIMPLE, CORRECT INSTALLATION OF YOUR NEW TITANIUM FUEL SYSTEM

ATTENTION:

Be sure to identify the proper FASS System and fuel line configuration. For help, our product finder can be found at www.FASSride.com. Follow the instructions to see fuel line detail.

1 Pay close attention to ALL WARNINGS

Read all instructions before starting

2 installation of this product.

3 Inventory the package components. Notify the place of purchase immediately of any parts missing or damaged.

4 The installation recommendations contained within are guidelines. Use good judgment and take into consideration your vehicle's accessories.

5 For best results in accuracy and efficiency (due to training, communication, and our relationship with our dealer network), we recommend a VIP FASS dealer for the installation. They are prepared to install the FASS fuel pumps with the most efficiency. If a situation or problem arises during the installation, the dealer is prepared to handle it. Diesel Performance Products, Inc. is not responsible for any installation mistakes.

6 If you have any questions or concerns that cannot be addressed with your dealer, email or call FASS.

**If any installation procedure is uncertain, contact FASS technical support.
Call customer service at 636-433-5410,
or send us an e-mail: techsupport@FASSride.com
with the following information:**

Your name, address and daytime phone number

Model (TS-D11-110G)

Last 6 digits of vehicles' VIN

Date of purchase

Nature of Your Concern

Serial number



INSTALLATION MANUAL

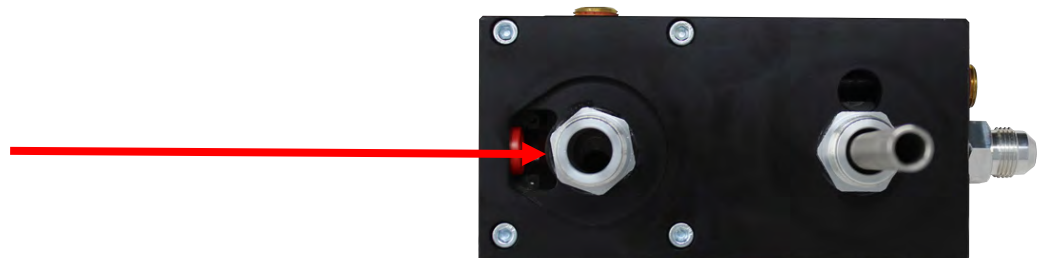
TS-D11-110G

(Installation Videos are available at www.fassride.com)

Recommended Application

TS-D11-110G: Ram 1500 EcoDiesel 2014-2018 with stock - 700 horsepower

1. Read all instructions before starting installation of this product!
2. Installing the improper FASS Pump can cause severe engine damage.
3. Secure vehicle from ROLLING!
4. Cab and Chassis may require modifications
5. Consult vehicle's manufacturers' instructions concerning the electrical system before attempting any electrical connections.
6. Flush and clean all brass fittings and fuel line from debris.
7. Keep debris from entering the internals of the system during installation. Getting debris in the water separator nipple can lock up the motor. If the motor does lock up from debris call FASS for technical assistance.



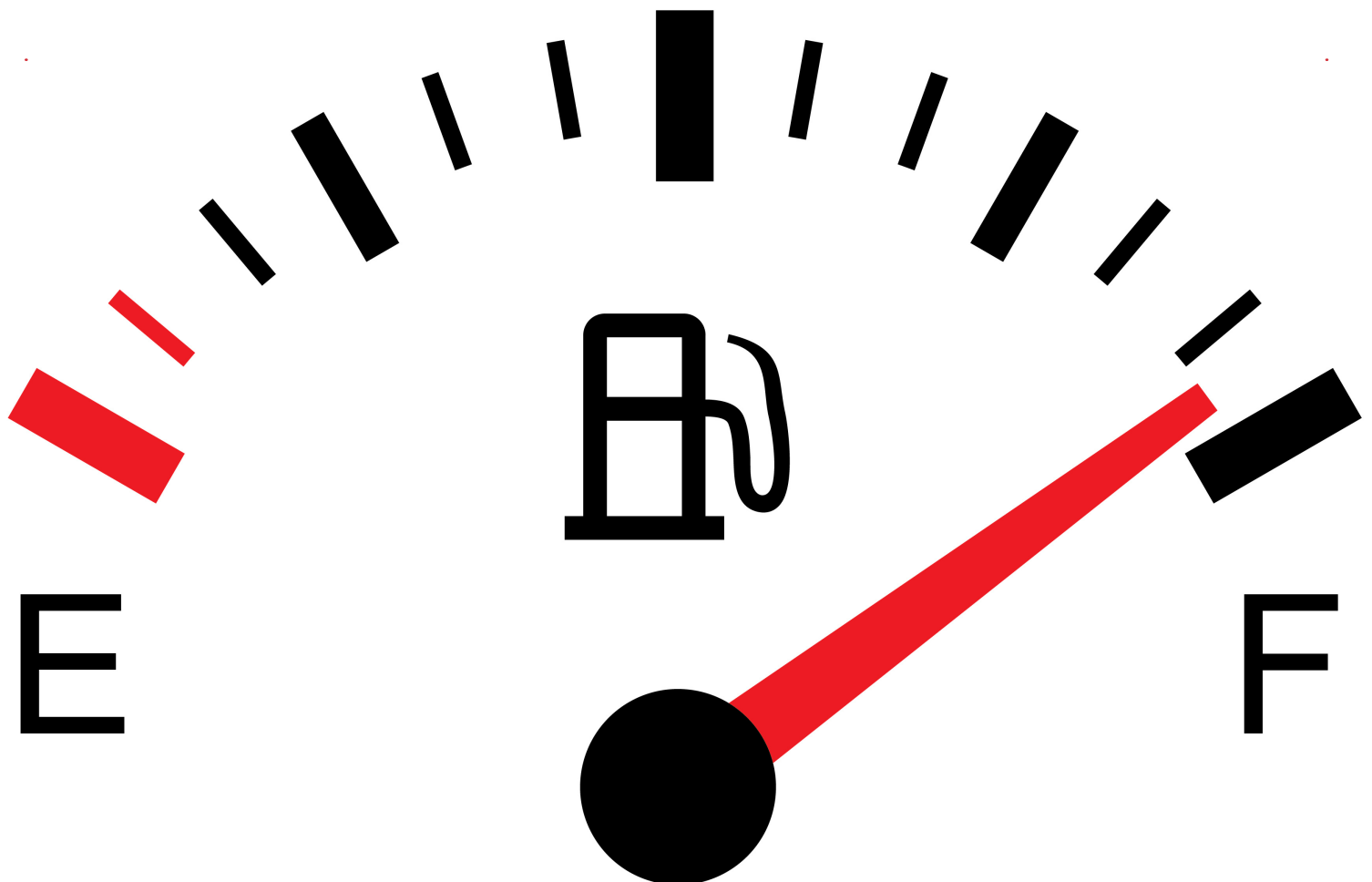
8. Wear safety glasses when operating power tools such as drills and grinders or when using a punch or chisel.
9. Properly secure lines to prevent chaffing.

**BEFORE STARTING THE INSTALLATION PROCESS LUBRICATE THE BED
BOLT WITH WD-40 TO HELP WITH INSTALLATION**



WARNING!

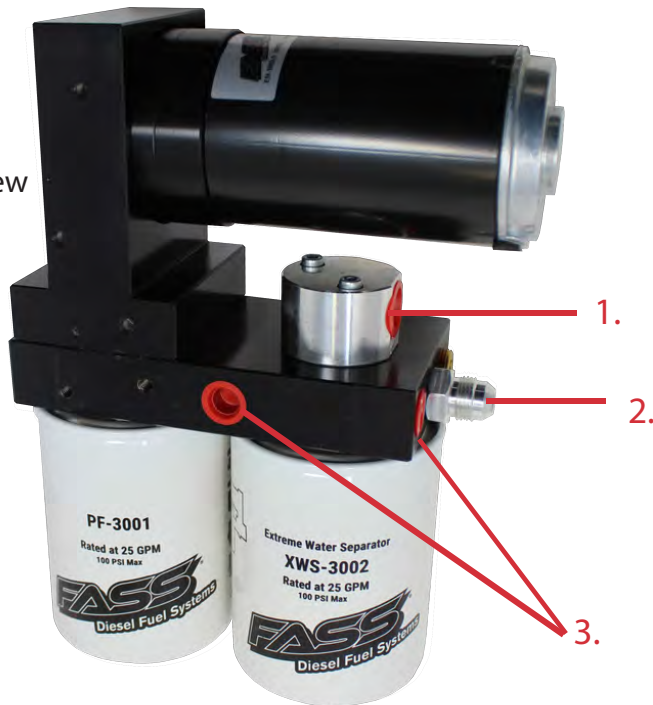
Always be sure to fill the fuel tank to full after a new FASS installation. Failure to do so can result in excessive sound output, or priming issues!



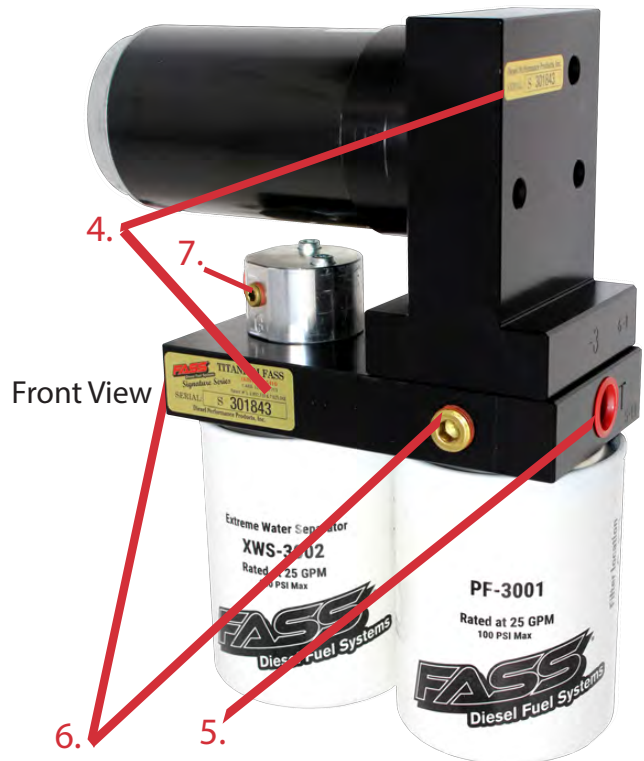
TITANIUM
SIGNATURE SERIES
110 GPH

70-75 psi (Approximately)

Rear View



Front View



PUMP GUIDE:

- 1. "E" To Engine**
- 2. "R" Return to Tank**
- 3. "H" Coolant Heater Ports**
- 4. Serial Number**
- 5. "T" Fuel Inlet**
- 6. Electric Heater Ports**
- 7. "G" Gauge Port**

INSTALLATION
GUIDE:

- Step 1. Install Electrical Harness**
- Step 2. Prep the FASS**
- Step 3. Mount the FASS**
- Step 4. Fuel Line Supply**
- Step 5. Review Installation**

**TITANIUM
SIGNATURE SERIES**

110 GPH

70 PSI (Approximately)

Note: Going over 100 PSI WILL void warranty.

**NOTE: WARRANTY MAY BE VOID IF SILICONE
BAND IS REMOVED FROM MOTOR!!**

**The silicone band is in place to retain motor
wires, preventing damage to the electric motor.**

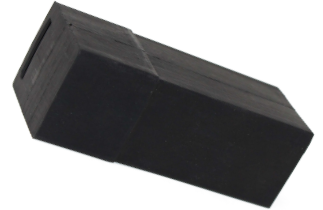


CONTENTS

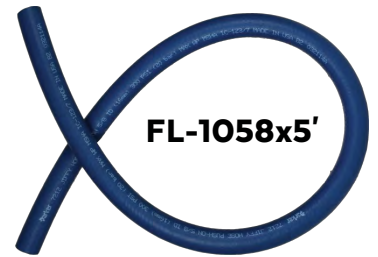
NOTE: Owner's Manual available for download on our website,
www.FASSride.com



FL-1002 x14'



RELAY COVER



FL-1058x5'



MP-9078



30 AMP FUSE



THREE (3) 1,200°F HEAT SHIELD



FL-1006



PFB-2002



PBR-2002



PBR-2003

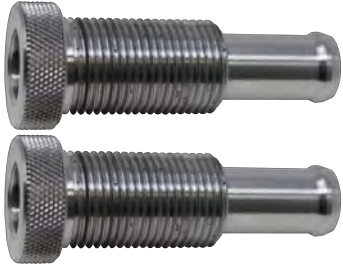


PFB-2001C



WH-1006-3

MOUNTING PACKAGE CONTENTS



TWO (2) BHF-1005



TWO (2) OR-212



TWO (2) BHN-1005



THREE (3) PL-2003



10-300 TWO (2) PL-1058



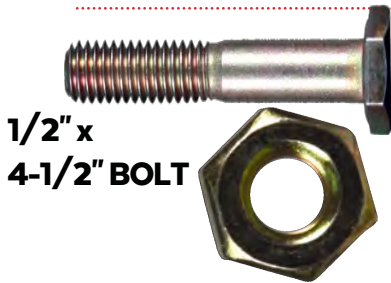
10-302



10-306



10-307



1/2" x
4-1/2" BOLT

1/2" x13 NUT



PLB-1238



TUBE CLAMP

SELF TAPPING
SCREW



TWO (2) HC-1001



ADD-A-CIRCUIT
46177

46116



TWO (2) RING TERMINAL



THREE (3) 1/2"
WASHERS

HEX BOLT
1/2" -13x1 1/2"



THREE (3) WA-1001D



FOUR (4)
HEX BOLT
3/8" -16x1
1/2"



THREE
(3) HEX
BOLT
1/4"
-20x1
3/4"

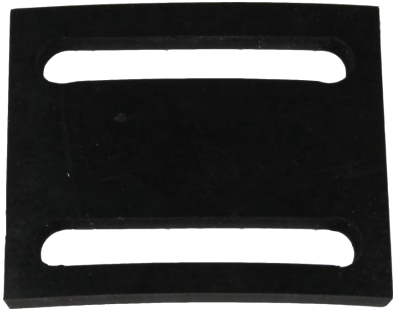


FOUR (4)
LOCKING
NUT 3/8"



FOUR (4)
3/8"
WASHERS

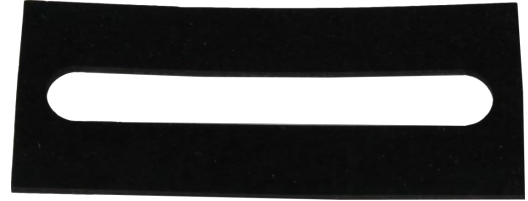
MOUNTING PACKAGE CONTENTS



RS-2002



RS-2002A



RS-2001



RS-2001C



TWO (2) ST-1005Px16"



TWO (2)
OR-017



OR-030

NOTE: THESE SPARE BASE O-RINGS ARE INCLUDED WITH THE KIT IN THE EVENT OF A PINCHED O-RING DURING ASSEMBLY



DIELECTRIC GREASE



CABLE TIES

WARNING:

The supplied 1,200°F heat shielding must be installed where FASS fuel line routes above the exhaust system. Failure to install heat shielding can result in a possible fire hazard!

***NOTE: FASS Fuel System will be installed on the passengers side of this vehicle!
Install heat shielding where fuel lines route above the exhaust system!***



STEP 1:
INSTALL ELECTRICAL HARNESS

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

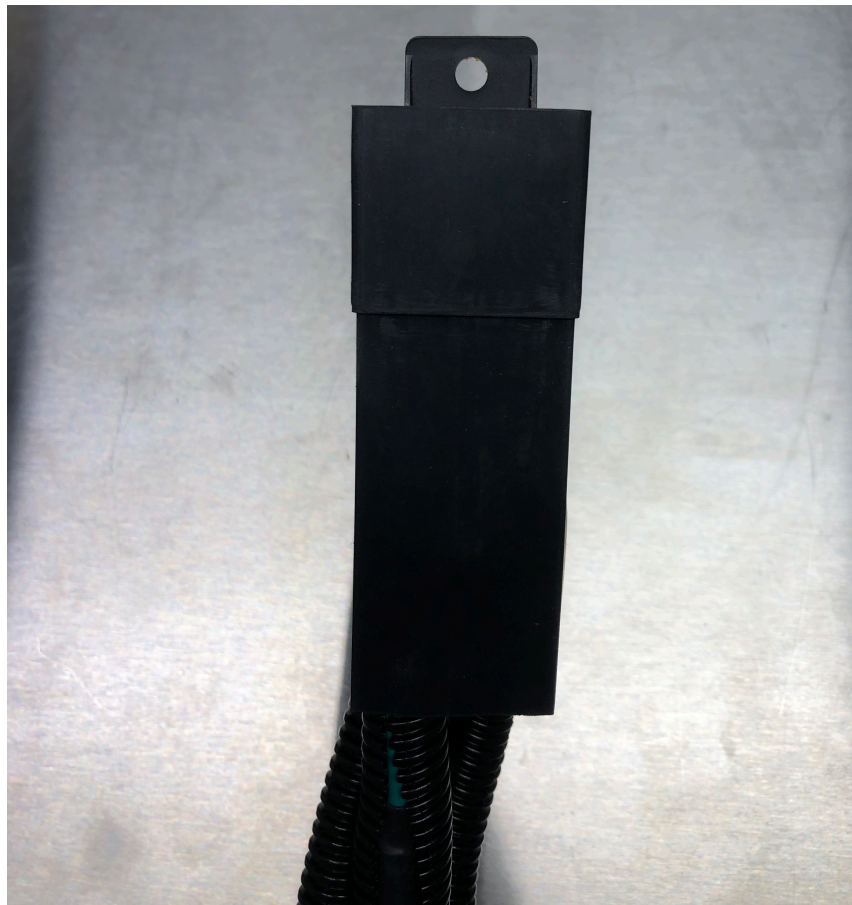
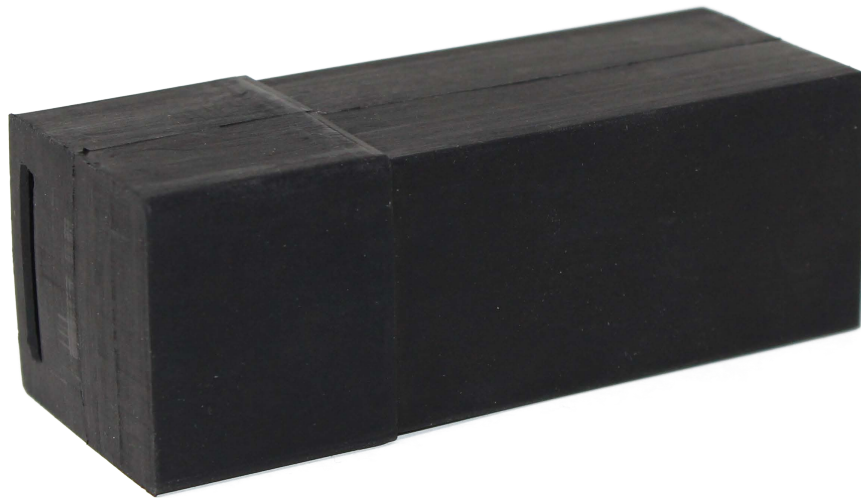
**NOTE: USE SUPPLIED DIELECTRIC GREASE
SPARINGLY ON ALL ELECTRICAL
CONNECTIONS!**



STEP 1:
INSTALL ELECTRICAL HARNESS

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

Install the Relay Cover onto the relay on the FASS harness.



STEP 1:
INSTALL ELECTRICAL HARNESS

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

**NOTE: BE SURE TO INSTALL THE SUPPLIED
30 AMP FUSE INTO THE FASS WIRING
HARNESS!!**

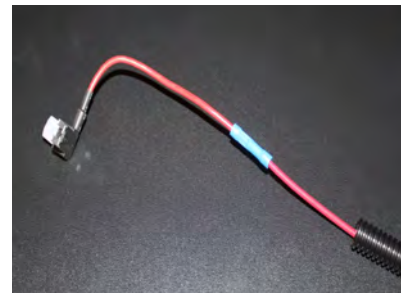
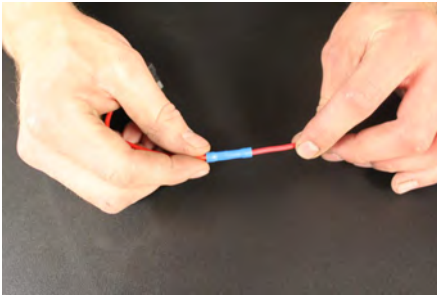


STEP 1: **INSTALL ELECTRICAL HARNESS**

- A.** Using wire stripping tool remove excess insulation off the ADD-A-CIRCUIT 46177 and the spare RED wire on WH-1006-3.



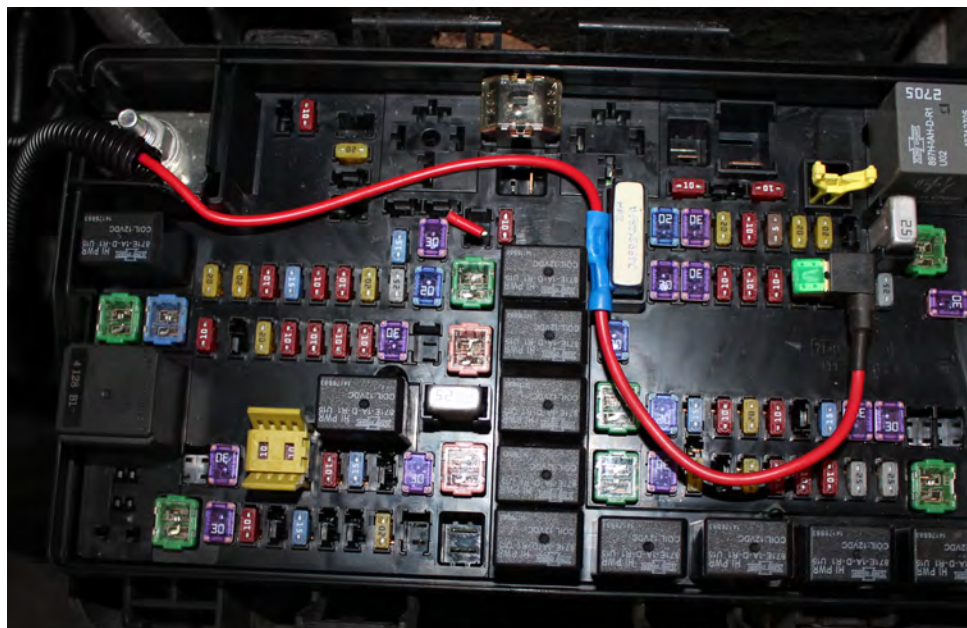
- B.** Place wire from ADD-A-CIRCUIT 46177 and WH-1006-3 into butt connector. Using crimping tool connect ADD-A-CIRCUIT 46177 and WH-1006-3 with butt connector. Install 46251 to ADD-A-CIRCUIT 46116 bottom slot (opening that is near the spade). R



STEP 1: INSTALL ELECTRICAL HARNESS

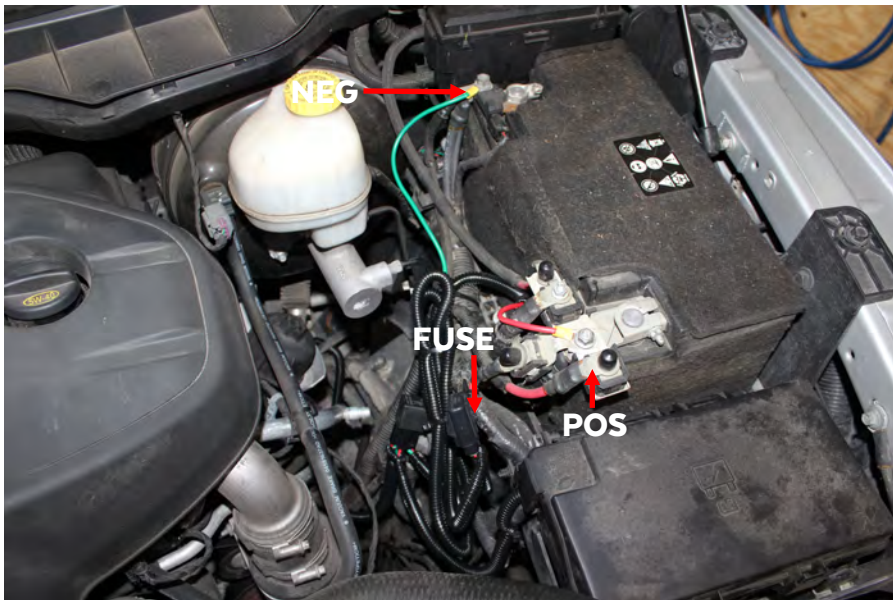
C. Route ADD-A-CIRCUIT 46177 lead into the fuse panel in the engine compartment, it may be necessary to add a small hole in fuse panel to route wire harness. If adding a small hole, position in a good location that will prevent water intrusion. Install ADD-A-Circuit in fuse position #F70 (FUEL PUMP MTR), this will allow the FASS to trigger on from the OEM pump circuit.

F67	SELECTOR/IDM	
F68	SPARE	N
F69	MOD SCR 12V*	15A
F70	FUEL PUMP MTR	30A
F71	AMPLIFIER	25A
F72	PCM/ECM*	10A
F73	FUEL TRANSFER PUMP*	20A
F74	VAC PUMP*	20A
	HD: AUX BOX FEED*	10A
F75	COOLANT TEMP VALVE	10A
F76	BSM/STP LP SW/EPB	10A
F77	DTCM/ELSD/PTU/RDM	10A
F78	ECM/PCM/EPS	10A

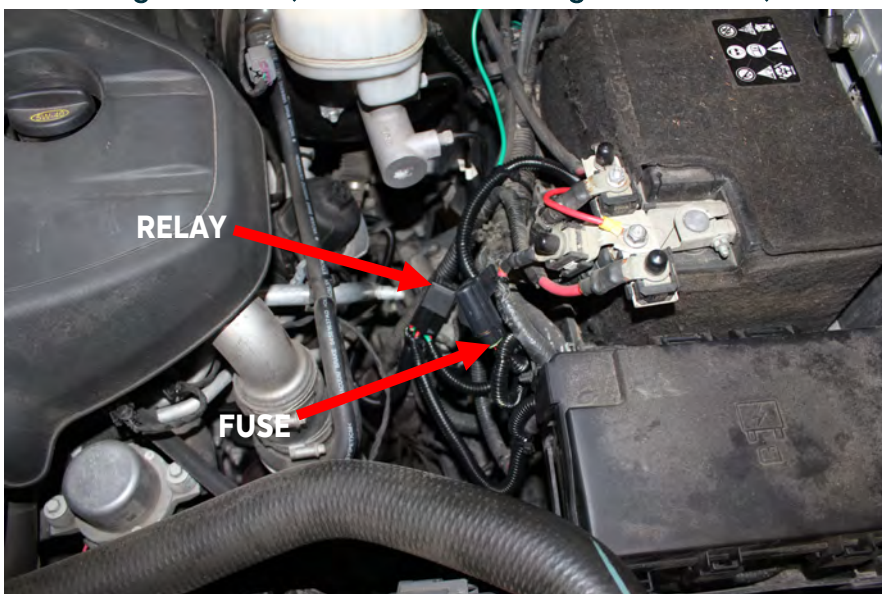


STEP 1: **INSTALL ELECTRICAL HARNESS**

D. Crimp the ring terminal to the red and green wires of the WH-1006-3 Wire Harness. Attach red wire to the positive terminal of the battery and the green wire to the negative terminal. The use of a corrosion preventative on electrical connections is recommended.



E. Secure relay and fuse in an upright position, as shown, to prevent moisture from entering. Apply dielectric grease to relay pigtail. Route remaining section of wire harness to the FASS mounting location (see FASS mounting instructions).



STEP 2: PREPARE SUCTION & RETURN LINES

Some of the photos are of a different application, procedures are the same.

- A.** Before tank is removed or moved, identify ALL areas of clearance between the tank and the truck's bed for the best location to install the BHF assembly.



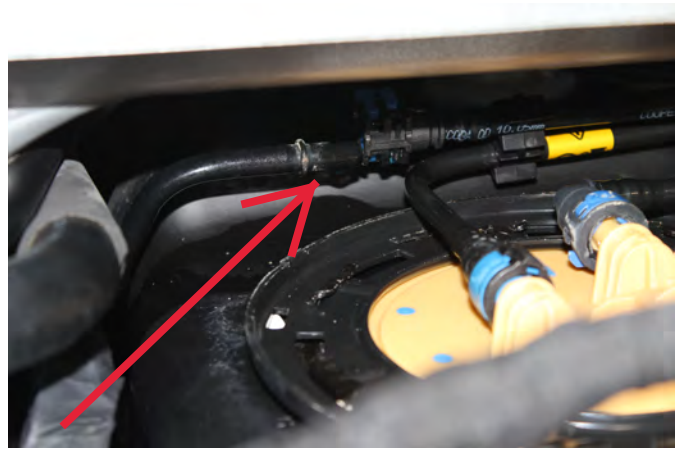
- B.** Remove the filler neck and overflow tubes from the truck by loosening the clamps at both ends. Disconnect plastic tank vent tube by pressing quick release clips and pulling apart.



Helpful Hint: If more space is required to access the top of the fuel tank, loosen the strap nuts to the end of the stud. This will gain you about 3" more working room.

STEP 2: PREPARE SUCTION & RETURN LINES

C. Disconnect the factory suction and return line. The factory lines are removed by lifting the four tabs located on the quick connect. There are 2 lines on the fuel filter, 1 line in front of the fuel tank, and 1 line on the drivers side above the fuel tank.

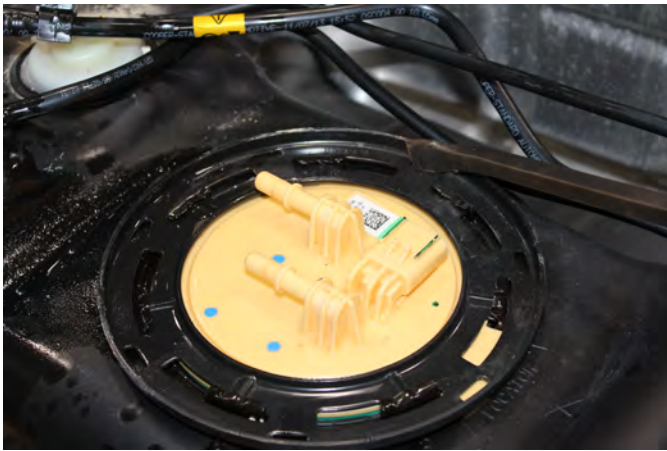


D. Disconnect the factory electrical harness located between the suction and return lines on top of the fuel tank.



STEP 2: **PREPARE SUCTION & RETURN LINES**

- E. With the fuel tank empty of fuel, remove it from the vehicle.
- F. Clean the fuel module area then remove the lock ring on the top of the fuel tank.

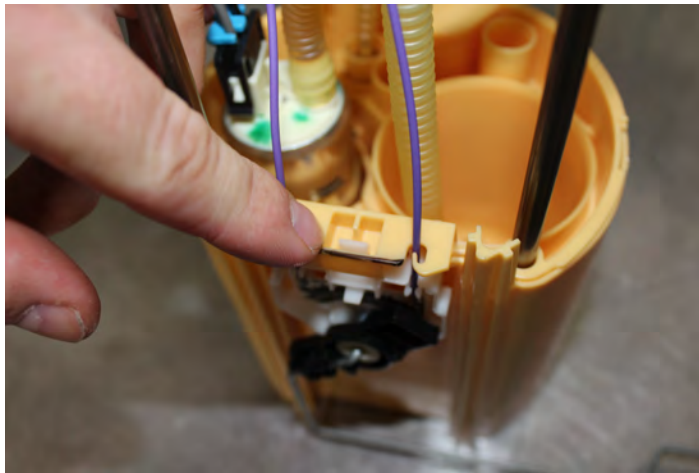
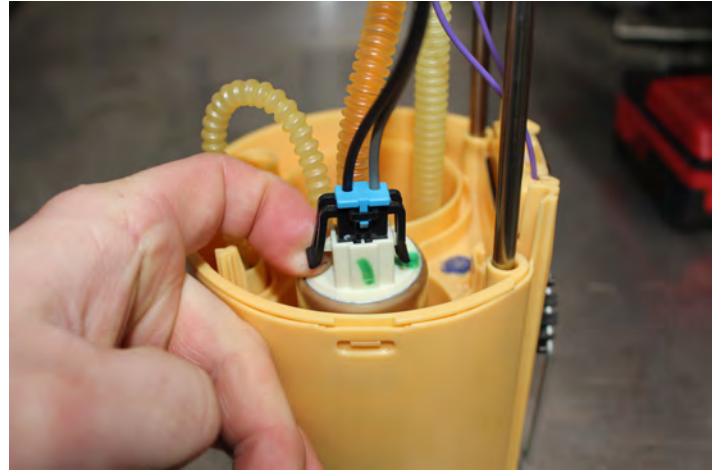
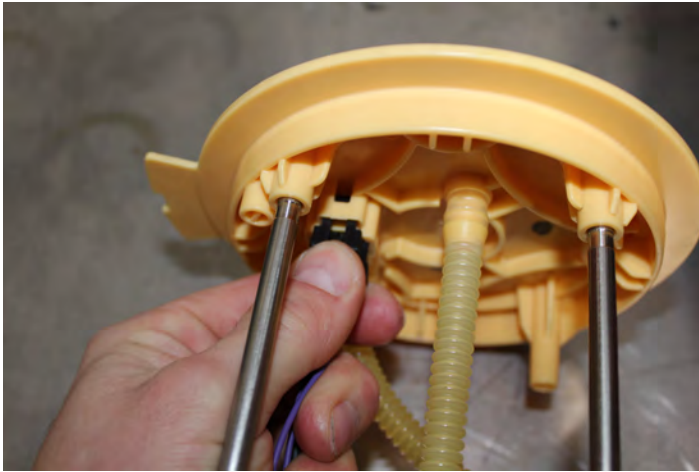


- G. Once the lock ring is removed, carefully remove pick up module from fuel tank while making note of fuel level arm.



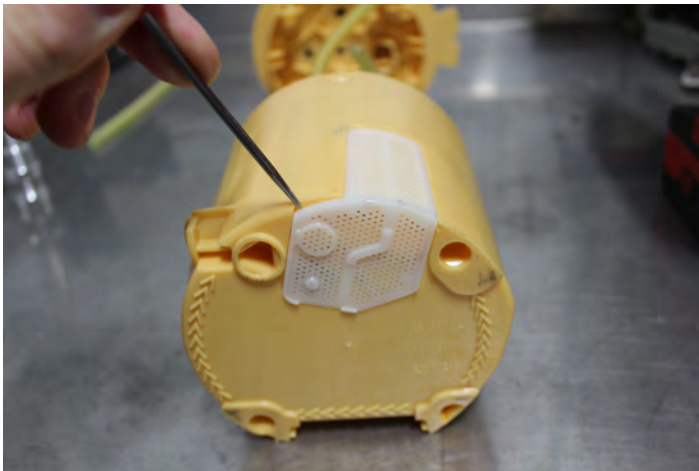
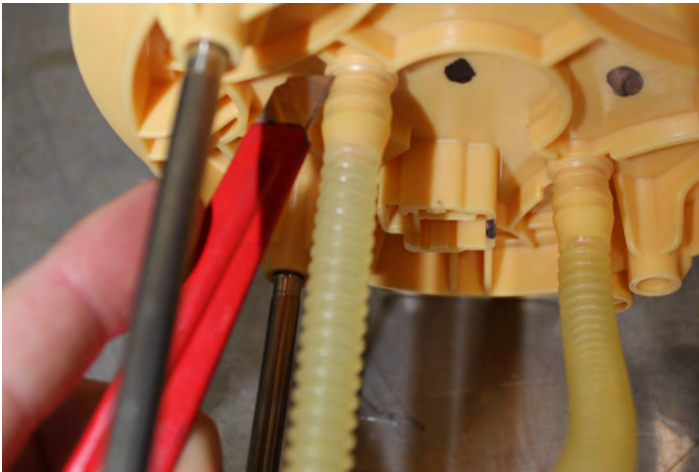
STEP 2:
**PREPARE SUCTION &
RETURN LINES**

H. Place fuel tank module on a suitable work area. Remove the fuel level sending unit by pressing tab on electrical connector and pressing tab on the fuel level sensor. Remove connector from the OEM fuel pump by releasing the locking tabs.

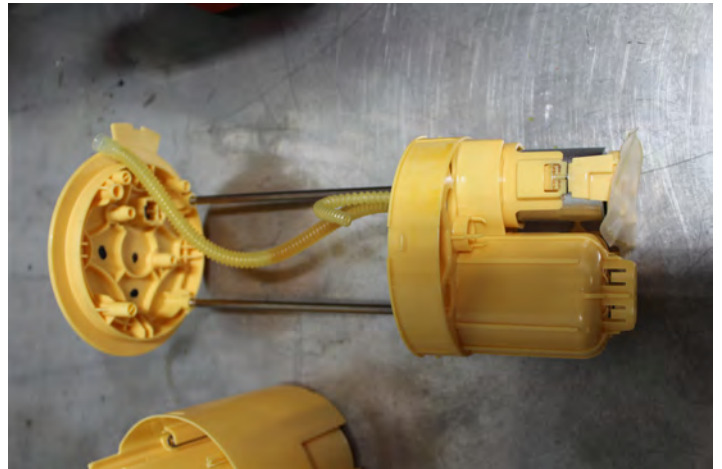
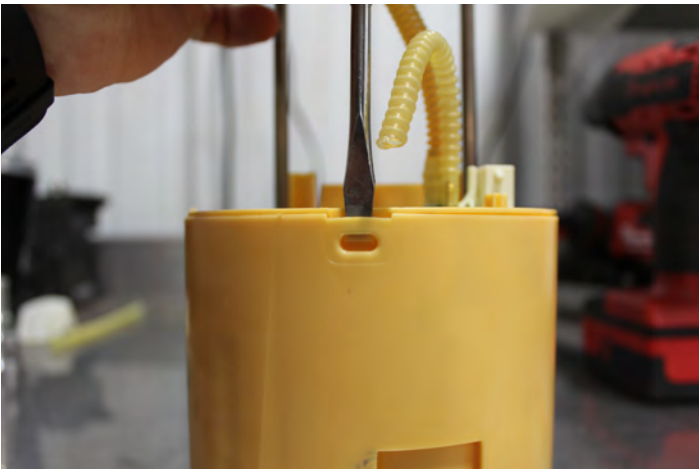


STEP 2: **PREPARE SUCTION & RETURN LINES**

- I. Carefully remove convoluted tubing from the fuel tank module with a razor knife, be sure not to damage the hose barb beneath the tubing. Cut the OEM fuel pump return line at the fuel tank module. Remove the screen from the bottom of the fuel tank module.



- J. Separate the top and bottom of the fuel tank module by releasing locking tabs.

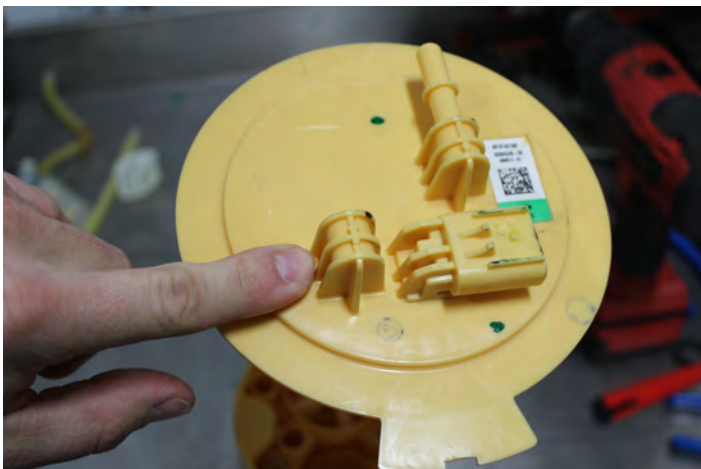


STEP 2: **PREPARE SUCTION & RETURN LINES**

K. Remove and discard the OEM fuel pump by pressing the 2 locking tabs. Reassemble the top and bottom of the fuel tank module.

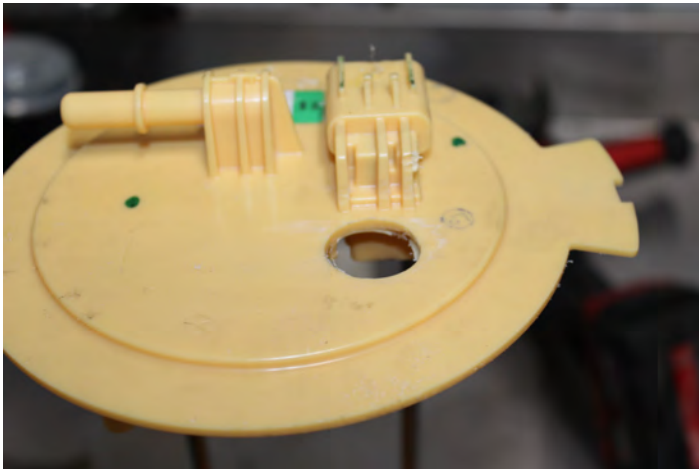
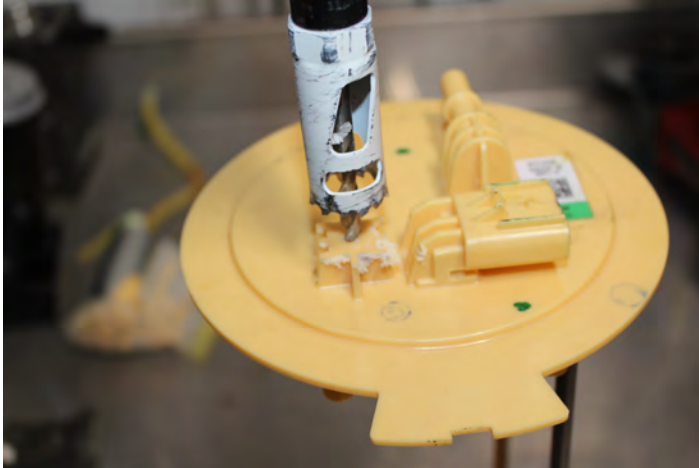


L. Using a cutoff wheel, remove the plastic OEM fuel feed port from the fuel tank module.

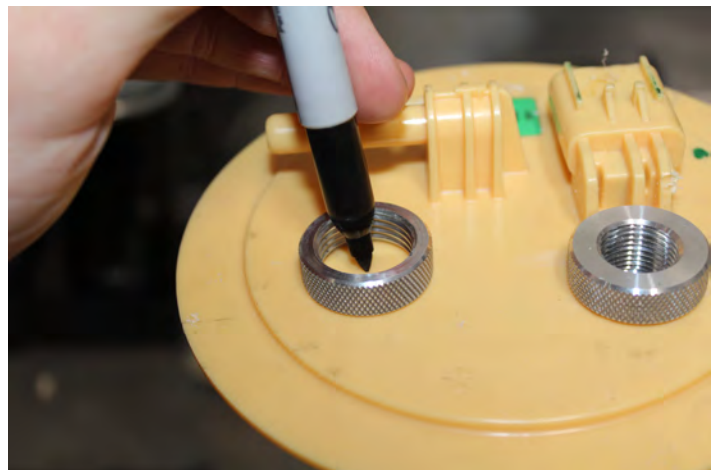
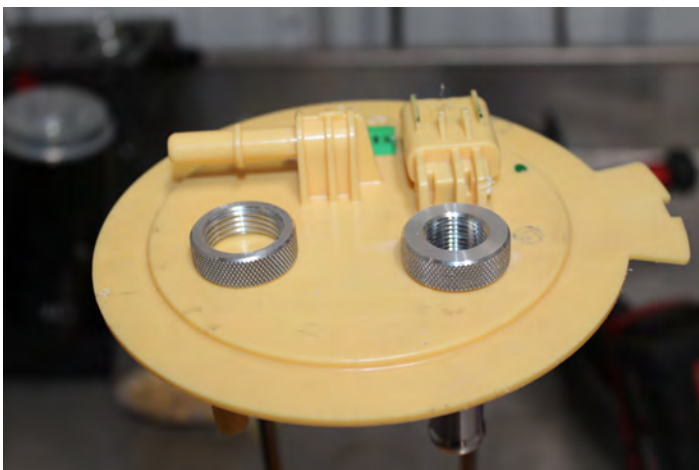


STEP 2:
**PREPARE SUCTION &
RETURN LINES**

M. Using a 7/8" hole saw, drill a hole in the center of the OEM fuel feel port. Remove any burrs or excess material to ensure a proper seal.

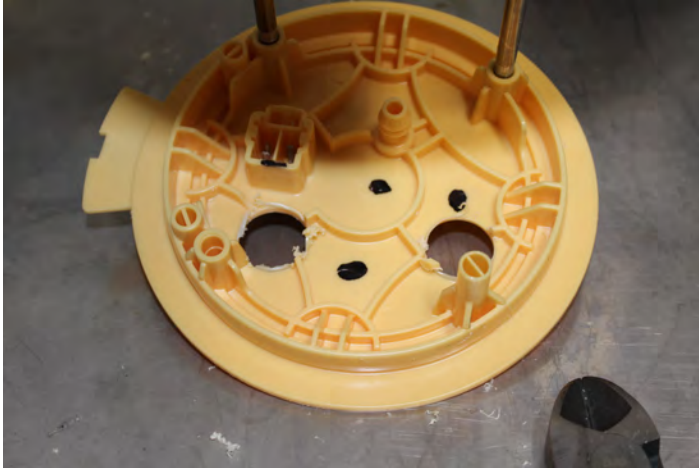


N. Mark and drill 2nd hole in fuel tank module using the same method as step M. Use BHF-1005 to assist in marking the proper location.



STEP 2: **PREPARE SUCTION & RETURN LINES**

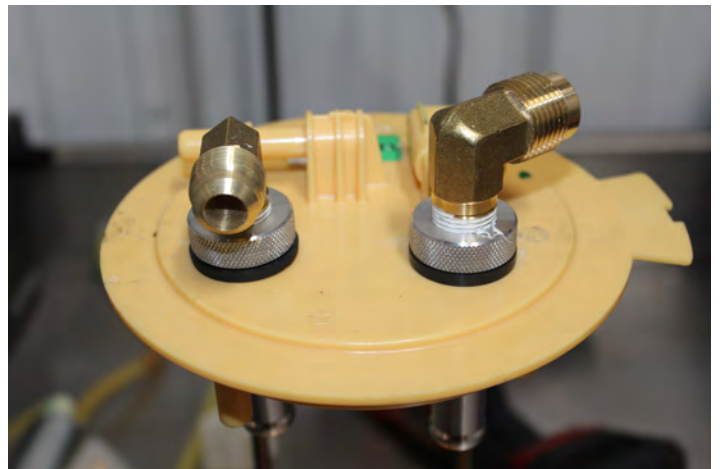
- O. Remove the high spots from the bottom of the fuel tank module where both BHF-1005's will mount.



- P. Install 10-306 in BHF-1005, install 10-307 in BHF-1005.



- Q. Install a OR-212 gasket on each BHF-1005, place BHF-1005/10-307 assy. in the hole closest to the electrical connector.

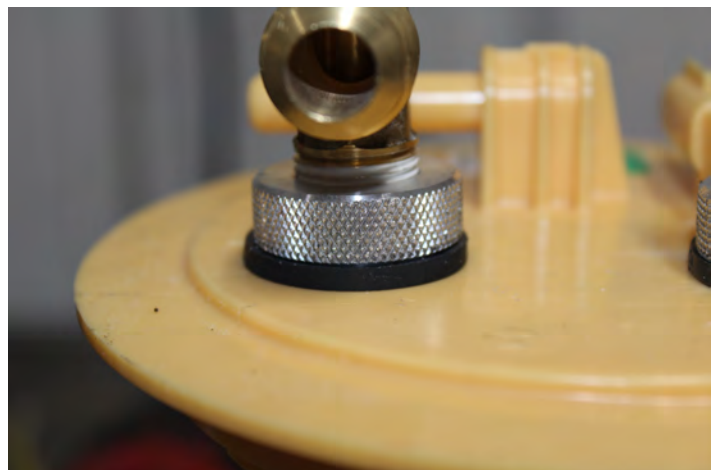
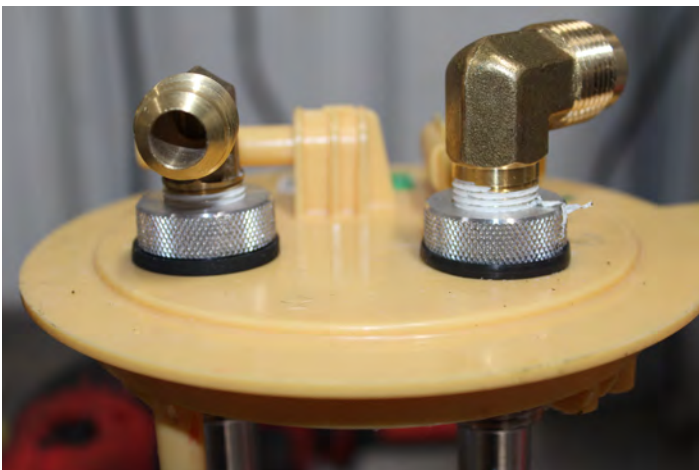


STEP 2: **PREPARE SUCTION & RETURN LINES**

R. Apply red LocTite to BHF-1005 threads and install BHN-1005 onto each BHF-1005. Carefully tighten both BHF-1005 assemblies with a pair of pliers. ***DO NOT OVER TIGHTEN, THIS WILL DAMAGE THE GASKET!***



BE SURE TO CHECK FOR PROPER GASKET COMPRESSION!



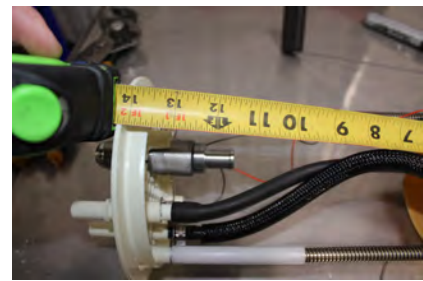
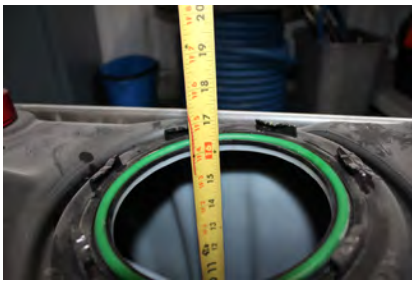
STEP 2: **PREPARE SUCTION & RETURN LINES**

VERY IMPORTANT: Support fuel tank on both ends allowing the natural formation of the tank to take place. Failure to perform this step will hinder precision installation.



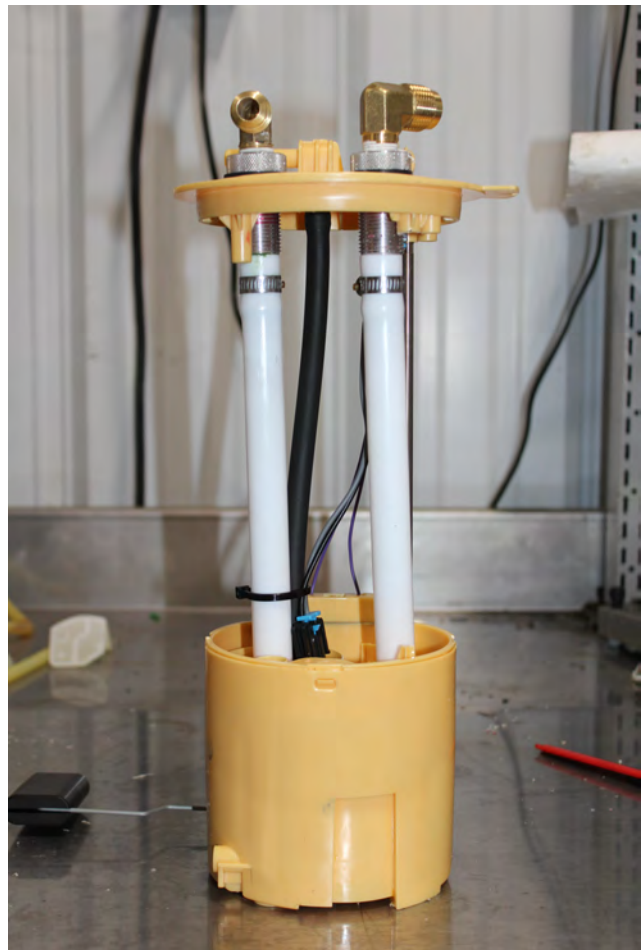
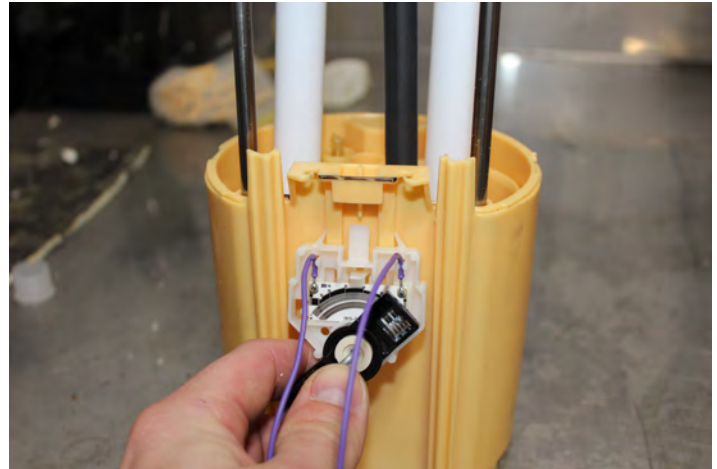
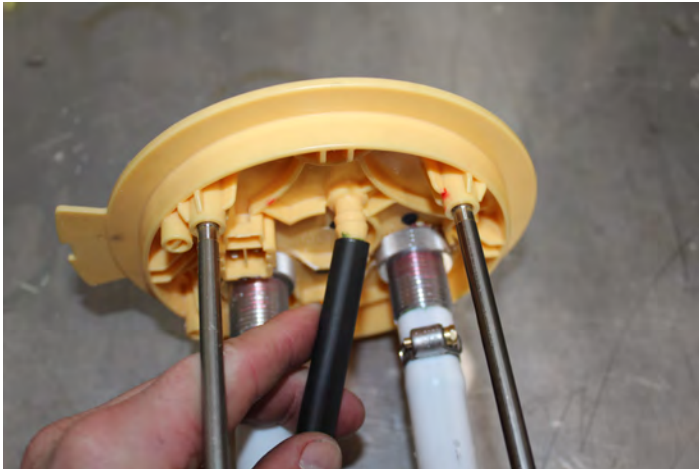
FUEL TANK SUPPORTS

S. Using a tape measure, measure from the bottom of the fuel tank to the top of the o-ring sealing surface where the fuel tank module makes contact and take note of the measurement. Compress fuel tank module to the exact height measurement taken in previous step, measure and mark ST-1005P with 1/2" clearance from bottom of fuel tank module. Cut ST-1005P to length and install onto BHF-1004 with hose clamp HC-1001. **NOTE: ACTUAL MEASUREMENTS WILL VARY FROM IMAGES!**



STEP 2:
**PREPARE SUCTION &
RETURN LINES**

T. Install FL-1006 onto the OEM engine return line, route FL-1006 alongside the FASS return ST-1005P. It may be necessary to trim the FL-1006 to length. Reinstall the fuel level sending unit, be sure to reconnect electrical connector. Secure OEM fuel pump connector to ST-1005P/FL-1006 with a cable tie.



STEP 2:
**PREPARE SUCTION &
RETURN LINES**

U. Carefully reinstall install pick up module making sure the leveling arm is not obstructed by the suction tube. Reinstall factory lock ring. Reconnect factory wire harness and factory fuel lines



V. Install FL-1058 onto PL-1058, install PL-1058 onto 10-307. Install FL-1002 onto PL-2003, install PL-2003 onto 10-306. Tighten both fittings accordingly. Reconnect both fuel lines to the OEM filter/water separator.



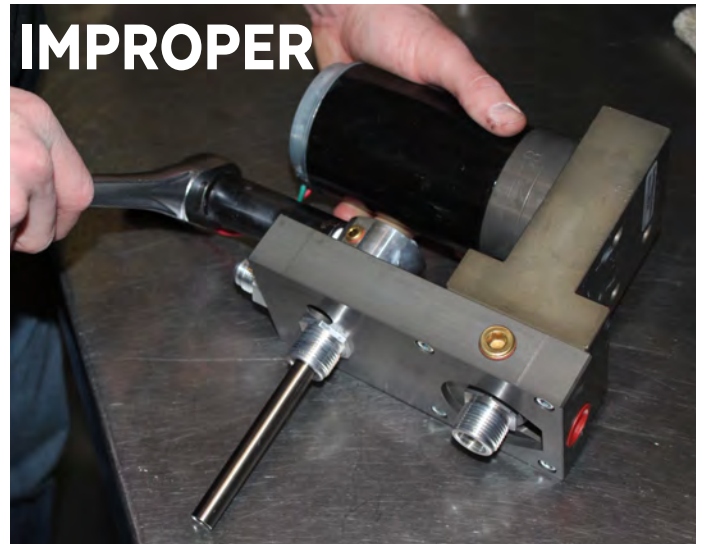
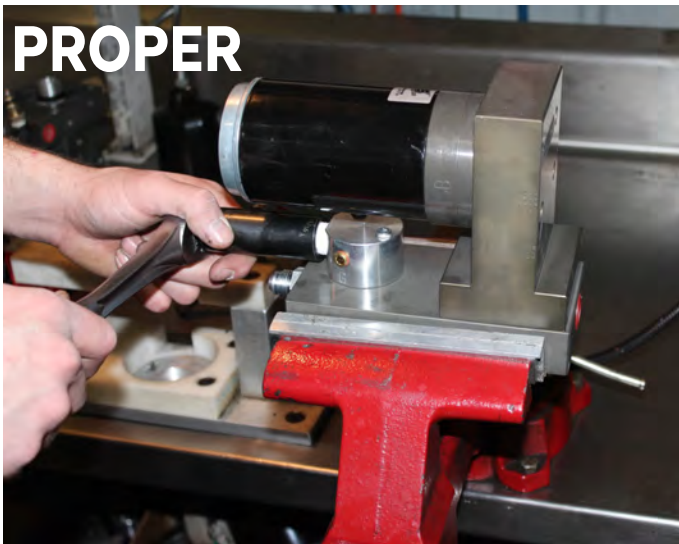
W. Reinstall fuel tank into vehicle by reversing steps taken for removal.



STEP 2:
**PREPARE SUCTION &
RETURN LINES**

NOTE:

ATTENTION: While installing fittings into Titanium pump **DO NOT** Apply side pressure to draw tube of pump

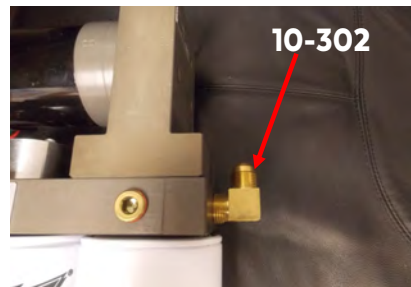


STEP 3: **MOUNT FUEL SYSTEM**

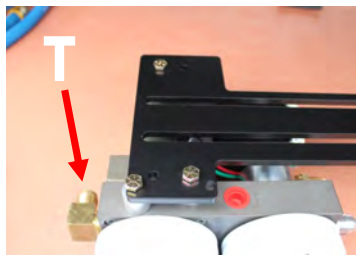
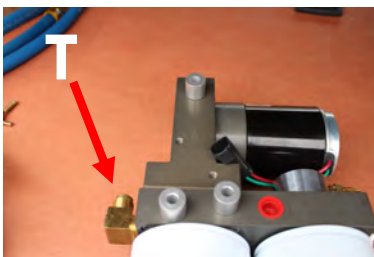
NOTE: Before installing fittings make sure to inspect for burs or flare imperfections. When cutting fuel line make sure to blow out line to keep debris from moving forward.

NOTE: Always use our dimension O-Ring for water separator, not doing this could lead to priming issues.

- A.** Install 10-300 into the "E" port and 10-302 into the "T" port of the FASS, torque to 20 ft./lbs.
*****FITTINGS COME EQUIPPED WITH THREAD SEALANT, DO NOT USE THREAD TAPE*****



- B.** For fitting purposes, secure PBR-2002 to pump assembly lightly with (3) 1/4"-20x1 3/4 bolts and (3) WA-1001D. Assembly will be used in future steps for correct fitting of brackets. (Note: Bracket maybe flipped to accommodate your application.)



- C.** Mount PBR-2003/RS-2002A onto the PASSENGER SIDE frame rail using supplied 1/2" x 4-1/2" bolt, 1/2" Washer and PFB-2001C/RS-2001C.



STEP 3: **MOUNT FUEL SYSTEM**

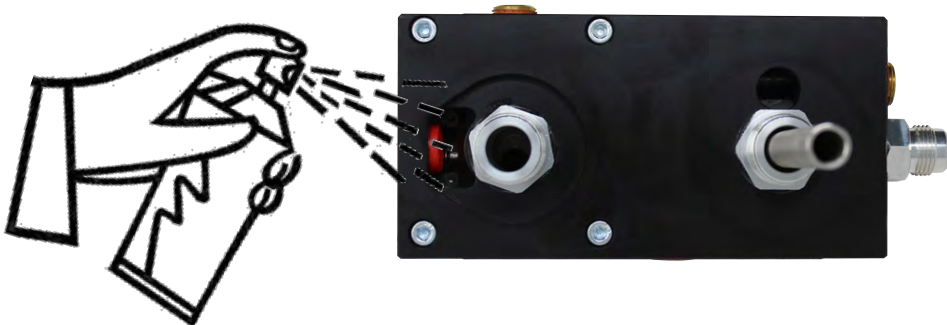
D. Secure PFB-2002 and RS-2001 to PBR-2003 with supplied 1/2" x 1-1/2" bolt and (2) 1/2" washers.



E. Connect factory plug into the FASS harness. Connect female plug of the FASS harness into pump. Turn key to "on". With pump operating (you may have to bump the starter), turn pump over, liberally spray WD-40 (or equivalent) into water separator nipple lubricating Gerotor.

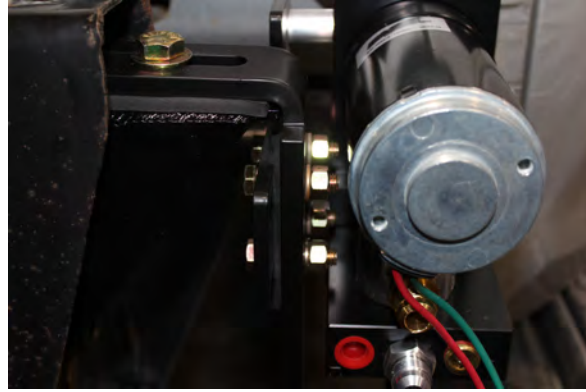


F. Position the PBR-2001 to the PFB-2002 pump assembly at the mounting location and check for fit. Once location is established mark location for mounting in next step.

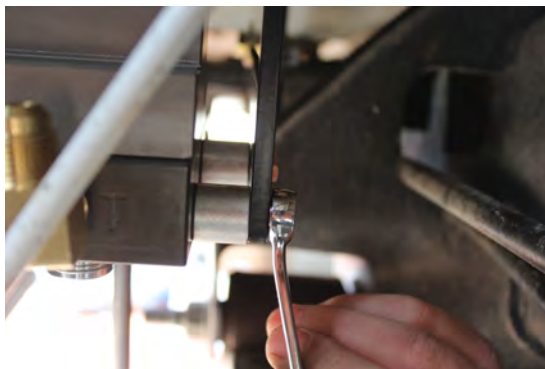


STEP 3: **MOUNT FUEL SYSTEM**

G. Assemble the FASS pump bracket PBR-2002 using the RS-2002 spacer between PFB-2002 and PBR-2001 bracket with 4-3/8 bolts, nuts, and washers. **Note: Torque bolts not flange nut.**



H. Once secure use (3) 1 3/4 bolts and (3) WA-1001D spacers to mount the pump to the bracket.



STEP 3: MOUNT FUEL SYSTEM

NOTE: If fuel pressure gauge is pulsating after FASS installation, use snubber valve (Cat Part # 7S-3795)

- I. Apply motor oil to gasket located on filters. Attach to system and hand tighten.



Extreme Water Separator - Install XWS-3002 on side of pump with draw tube in the middle of the filter nipple.



Particulate Filter - Install PF-3001 on filter nipple without the draw tube. Make sure to insert O-Ring provided on nipple.



Note: O-Ring must be put back on suction side of pump. Failure to do so can result in priming issues, cavitation or pressure losses.

STEP 4:
INSTALL FUEL LINE
Caution: **DO NOT** use sealant on **AN** fittings

- A.** Install the fuel line heat shield on all 3 fuel lines that will be routed over the exhaust system. Be very sure the shielding is perfectly centered above the exhaust!



- B.** Route suction line from the BHF-1005/10-307 (5/8" hose) to the "T" port on the FASS, install PL-1058 onto 10-302. Measure and cut FL-1058, install FL-1058 onto PL-1058 using oil.



NOTE: Hose clamps are not recommended for push lock fittings and can damage the strength of hose. They will hold up to 300psi! Use oil on fittings and inside fuel line when installing Push-Lok fittings

- C.** Route the 1/2" fuel line from the BHF-1005/10-306 to the "R" port of the FASS, install PL-2003 onto the "R" port of the FASS. Measure and cut FL-1002 to length and install onto PL-2003 using oil.



STEP 4: **INSTALL FUEL LINE**

Caution: DO NOT use sealant on AN fittings

D. Install remaining FL-1002 onto PLB-1238, connect PLB-1238 to OEM engine feed line above the fuel tank module.



E. Route FL-1002 over to the FASS, install PL-2003 onto the "E" port of the FASS. Measure and cut FL-1002 to length and install onto PL-2003 with oil.



F. Using the supplied tube clamp and self tapping screw, secure one of the fuel lines high above the exhaust system. Secure all fuel lines together tightly using supplied cable ties.

FAILURE TO IMPROPERLY PERFORM THIS STEP CAN RESULT IN A FIRE HAZARD!!!!



Note: Secure all fuel lines with cable ties. Cable ties are an economical way to prevent the possibility of problems occurring!

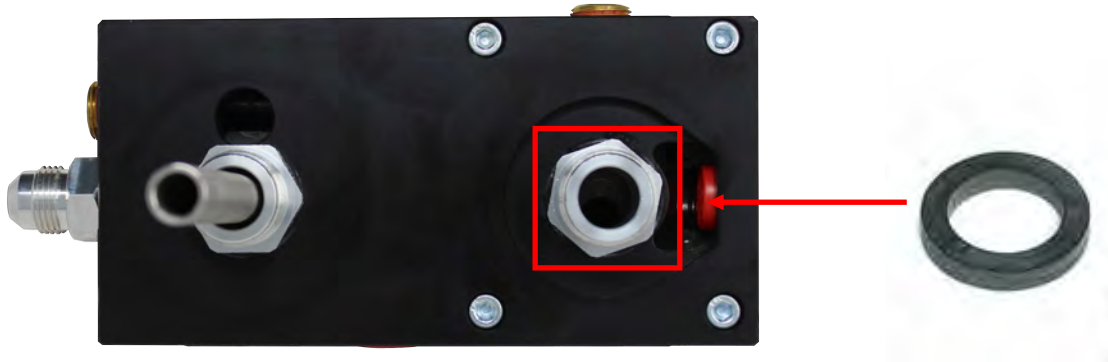
STEP 5: **REVIEW INSTALLATION**

To assist with priming your FASS pump crack the XWS-3002. Put power to the FASS pump to activate the pump. When the tone of the pump changes you can tighten up the fuel filter. If you need a video of the priming process go to www.FASSride.com.



Note: The Red Plastic Plugs located in the “H” ports can stay in place fuel will not flow through these ports. Coolant can be plumbed into these ports to heat the fuel in the winter months.

STEP 5: **REVIEW INSTALLATION**



Note: O-Ring must be put back on suction side of pump. Failure to do so can result in priming issues, cavitation, or pressure losses.

1. Blow out any open lines/cover any open ports
2. Bolts and fasteners properly tightened?
3. Electrical harness and fuel lines secured and properly tightened? Reconnect the battery.
4. Has the system been primed?
 - a. Turn key to the ignition position, turning on the FASS pump for 15 sec..
 - b. Crank engine and allow to run for at least 1 minute.
5. Check for leaks.
6. Start the engine
7. Recheck all fluid and filter connections for leaks
8. This pump comes with a 1 Year Manufacturer's Warranty based on the date it has been manufactured. To receive your extended Lifetime Warranty, you have 30 days from date of purchase to send the completed warranty information



LIMITATION OF LIFETIME WARRANTY

Disclaimer: To help insure you receive the proper system and customer support at the local level, FASS has a VIP and Authorized Dealer network representing FASS products. This is one reason you must purchase through a dealer to comply with our warranty policies. If you do not, there is no warranty! We recommend you go to www.FASSride.com, click "Find a Dealer", put in their ZIP code, select the type of dealer, and see if the company you purchased from is listed. If they are not, put their phone number in the field below the ZIP code field to see if they are listed. Below these two fields is a list of "Terminated/Unauthorized" dealers. You may want to review this list. If the company is not listed or is on the "Terminated/Unauthorized" list, we suggest you return the product immediately to that dealer and call FASS. We'll recommend you to the nearest dealer.

Diesel Performance Products, Inc. (hereafter "SELLER") gives Limited Warranty as to description, quality, merchantability, fitness for any product's purpose, productiveness, or any other matter of SELLER'S product sold herewith. The SELLER shall be in no way responsible for the product's open use and service and the BUYER hereby waives all rights other than those expressly written herein. This Warranty shall not be extended or varied except by a written instrument signed by SELLER and BUYER.

When MANUFACTURER receives the "ORIGINAL" PRODUCT REGISTRATION form with a copy of the "BILL OF SALE/SALES RECEIPT" within 30 days of the sale, then the following applies! The Warranty will then and only then be validated to that of which typically accompanies your unit for your specific application from the date of sale or for recommended service life and limited solely to the original purchaser and/or vehicle and parts contained within the product's kit. This warranty does not cover normal wear on consumable items such as but not limited to filters, fuel line, wire harness & etc. The warranty does not cover seized gears due to lack of filtration. Warranty is voided if used with other than diesel fuel. Returned items will arrive prepaid to the place of purchase. Diesel Performance Products, Inc. will repair, without cost, any product found to be defective during the warranty period; parts only, or at its option, will replace such products in exchange for the product. Repair or replacements are warranted for the remainder of the original warranty period. All Warranty claims are subject to approval by Diesel Performance Products, Inc.

A Return Material Authorization (RMA) number must be obtained before any product is to be returned to Diesel Performance Products, Inc. for warranty consideration, repair or product return. Requests for product returns must be offset by an equal value order. Return parts must be completed and in resalable condition. No returns after 30 days.

The following information is required to obtain a RMA number before returning product:

Your Name, Address, and Phone Number's

Model and Serial Number (Not Motor Number) Example: Model HD Series, Serial: 00125966 VIN Number of Vehicle

Date of Purchase

Nature of Problem

RMA and Product Serial Number must be on all paperwork and correspondence. Failure to obtain the required information or paperwork will result in \$25.00/item penalty and delay or denial of any warranty claim.

Under no circumstances shall the SELLER and/or MANUFACTURER be liable for any labor charged or travel time incurred in diagnosis for defects, removal, or reinstallation of this product, or any other contingent expenses.

Under no circumstances shall the SELLER and/or MANUFACTURER be liable for any damage or expenses insured by reason of the use or sale of any such equipment. This warranty does not apply to products which Diesel Performance Products, Inc. has determined to have been misused or abused, improperly maintained by the user, or where the malfunction or defect can be attributed to the use of non-genuine Diesel Performance Products, Inc. parts.

IN THE EVENT THAT THE BUYER DOES NOT AGREE WITH THIS AGREEMENT: THE BUYER MAY PROMPTLY RETURN THIS PRODUCT, IN A NEW AND UNUSED CONDITION, WITH A DATED PROOF OF PURCHASE, TO THE PLACE OF PURCHASE WITHIN THIRTY (30) DAYS FROM DATE OF PURCHASE FOR A FULL REFUND LESS SHIPPING.

THE INSTALLATION OF THIS PRODUCT INDICATES THAT THE BUYER HAS READ AND UNDERSTANDS THIS AGREEMENT AND ACCEPTS ITS TERMS AND CONDITIONS.



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