



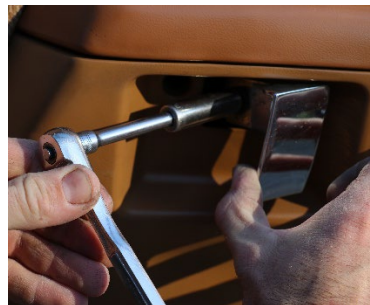
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PART NO. ND-UDRK93E

1989-1993 Dodge Ram Door Reinforcement Installation Instructions

Manufacturer's Installation Instructions

Begin by removing the existing door panel. There are a total of 3 screws (circled in red), one bolt holding the interior handle and the fasteners for the window crank/window switches. The power window switch panel can be removed by inserting a pick into the forward-facing slot.



Using a trim removal tool, pry along the door panel perimeter to release the clips. Some clips may fall off when released. Keep the clips for reassembly. Use a 7/16 socket to remove 2 bolts holding the inner handle mechanism. There is a metal plate on the back side these bolts thread into. Hold onto that piece so it does not fall into door. Reach inside door towards rear and remove the plastic clip from the linkage rod by rotating it off the rod. The rod can stay on the interior latch if the rod is moved down, around the glass channel and towards the outer door skin.



If you need more assistance, we are only a phone call away.

(770) 886-2500

Monday-Friday
8:30am-5:30pm EST

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Slide the reinforcement bar behind center division of metal stamping, starting from the hinge side. Once bar is slid towards the rear of the door, pull the bar towards you, flexing the door enough to let the bar continue sliding rearwards to its final position. The upwards facing middle flag of the bar slides in between the door shell and window regulator. The hole existing in the door shell should line up with the flag within reason. This will receive a bolt, washer and nut. Place the washer on the exposed side of the door skin.



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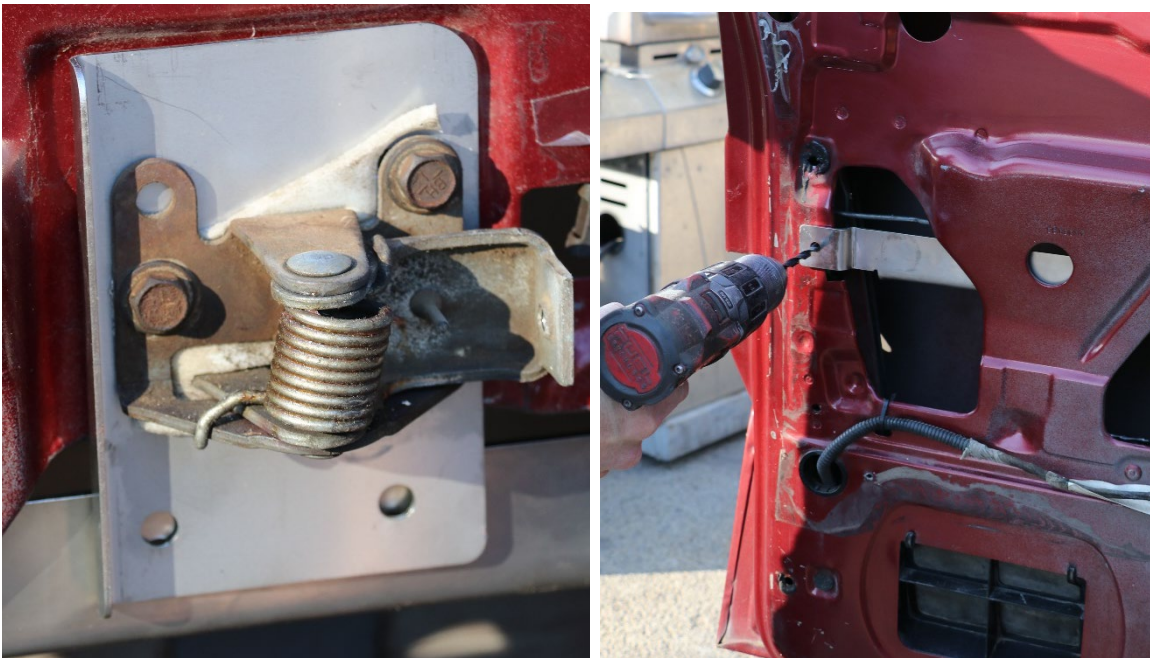
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Install the 16ga handle reinforcement plate between the door skin and mechanism with the bent flange facing towards you and rearwards on door. Original hardware can be installed. 2 more of the provided bolts/nuts are installed through the bottom of the flat plate into the bar (no washers)



Tighten all hardware that has currently been installed. Use a ¼" drill bit to drill through both ends of the bar into the door shell. Using the provided hardware, place the washer on the back side of door shell for both ends. This washer placement is important for door shell support and to reduce the chance of any cracks over time.



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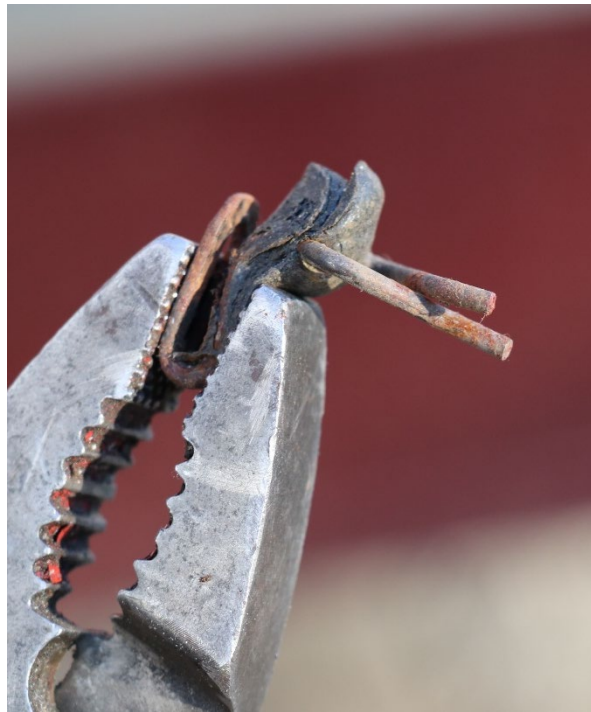
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Before Door panel is reinstalled, any loose clips can be pinched for secure attachment to door panel. Some clips may be misaligned where the end of the clip comes to a point. Use two pairs of pliers and slightly bend them back into alignment. If the clip end does not come to a point the clip will not go through the holes into the door shell. All hardware that was removed to begin the job can now be reinstalled.



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